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TECHNICAL DATA SHEET

MultiFix Instant Gasket

MultiFix Instant Gasket is a 'form in place' gasketing adhesive material that replaces cardboard and cork gaskets etc. Assembled parts are suitable for immediate low pressure (6 bar) service and once cured can resist 350 bar pressure depending on the gap size. Ideal for gearboxes , pump flanges, transmission assemblies, cover plates on tanks, cam shaft sealing, bearing gaps, sump assemblies and flange pipe fittings.

<p><u>PROPERTIES</u> Thixotropic gel which is screen printable or suited to automation by "X", "Y" tables, to simple tube or cartridge dispensing.</p>	
<p><u>INSTRUCTIONS FOR USE</u> Ensure parts are clean, dry and free from oil and grease.</p>	
<p><u>PROCEDURE FOR APPLICATION</u> Product is normally hand applied from the bottle.</p>	
<p><u>STORAGE</u> Store in a cool area out of direct sunlight. Shelf Life 12 months @ ambient temperature</p>	
<p><u>HEALTH & SAFETY IN USE</u> IRRITANT Contains Methacrylate Esters and some products contain small amounts of Acrylic Acid. Irritates eyes, the respiratory organs and the skin. In case of contact with the skin wash immediately with plenty of water.</p>	<p>Dimethacrylate Orange Paste 10 mins 15 – 30 mins 1500 cps 50,000 cps</p>
<p><u>TECHNICAL FEATURES</u> Resin Colour Cure speed with Activator Cure speed without Activator Viscosity – Brookfield Sp3 @ 20rpm Gap fill/Max Thread form Flashpoint Shelf Life Specific Gravity Max Operating Temperature</p>	<p>0.5mm/M36 >100°C 12 months @ 20°C 1.10 -55°C to 150°C</p>

<p><u>CURED PERFORMANCE</u> Full Cure Time Break loose Strength Static Shear Strength</p>	<p>24 hours @ 20°c 8N.m 10N.m</p>
<p><u>PRESENTATION</u> MultiFix Instant Gasket is available in 50ml</p>	

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